

**Amendments to the Claims:**

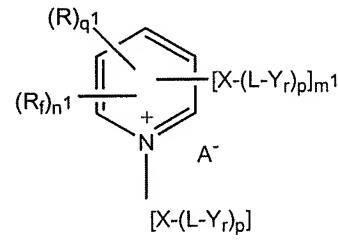
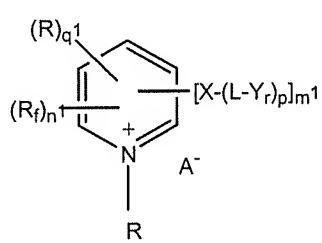
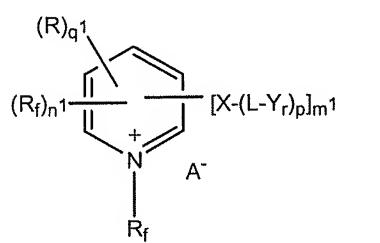
This listing of claims will replace all prior versions, and listings, of claims in the application:

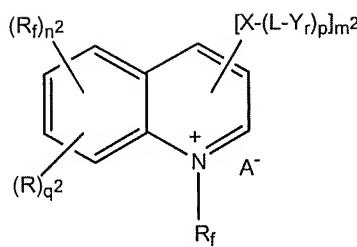
**Listing of Claims:**

1. (original) A method for improving the particle size and size distribution of electrophoretic microparticles and the performance of an electrophoretic display, which method comprises adding a fluorinated quaternary nitrogen salt into the precursor/internal phase of a process for the formation of the electrophoretic microparticles.

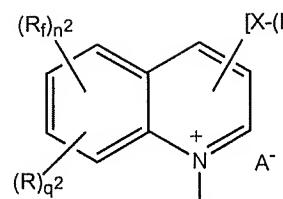
2. (original) The method of Claim 1 wherein said fluorinated quaternary nitrogen salt is a fluorinated pyridinium, quinolinium, ammonium, acridinium, azolium or a fused ring derivative thereof.

3. (currently amended) The method of Claim 2 wherein said fluorinated quaternary nitrogen salt is represented by the following formulas:

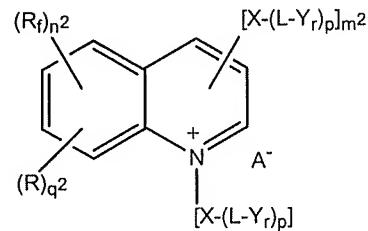




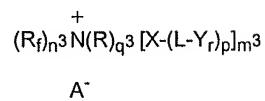
Structure (Q-1)



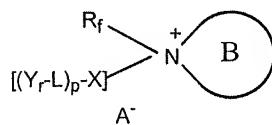
Structure (Q-2)



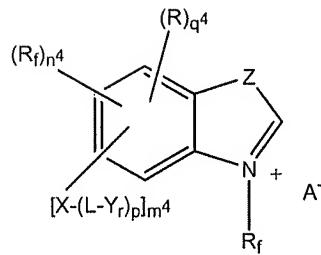
Structure (Q-3)



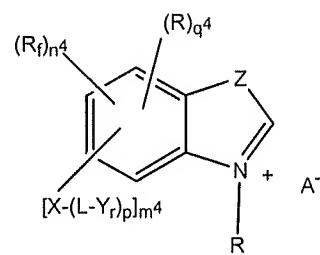
Structure (A-1)



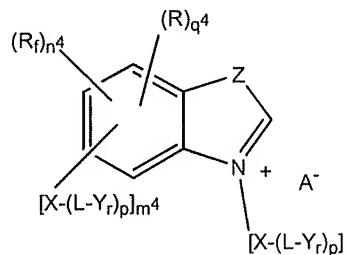
Structure (A-2)



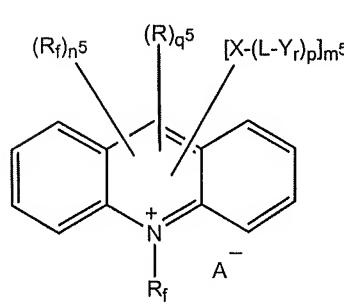
Structure (A-3)



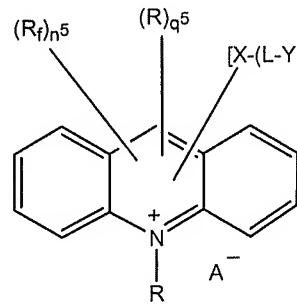
Structure (A-4)



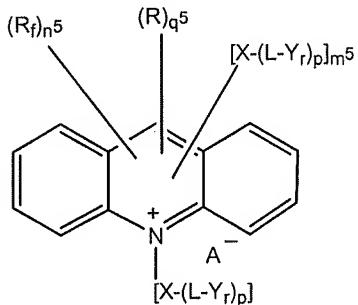
Structure (A-5)



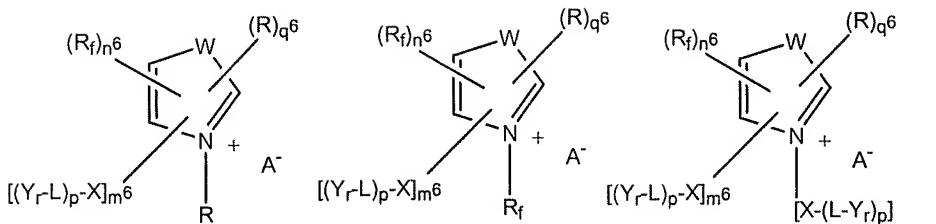
Structure (A-6)



Structure (A-7)



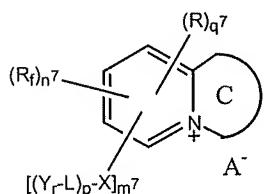
Structure (A-8)



Structure (A-9)

Structure (A-10)

Structure (A-11)



Structure (A-12)

wherein:

$A^-$  is a counterion,

$R$  is chlorine, bromine, iodine, cyano, nitro or is nitro, alkyl, substituted alkyl, heteroalkyl, substituted heteroalkyl, aryl, substituted aryl, or heteroaryl, substituted heteroaryl (each being optionally substituted);  $R^1O^-$ ,  $R^1S^-$ ,  $R^1R^2N^-$ ,  $R^1CO^-$ ,  $R^1OCO^-$ ,  $R^1COO^-$ ,  $R^1CONR^2^-$ ,  $R^1R^2NCO^-$ ,  $R^1NHCONR^2^-$ ,  $R^1SO_2NR^2^-$ ,  $R^1R^2NSO_2^-$ ,  $R^1SO^-$ , or  $R^1SO_2^-$  in which  $R^1$  and  $R^2$  are independently hydrogen, hydrogen or are independently alkyl, substituted alkyl, heteroalkyl, substituted heteroalkyl, aryl, substituted aryl, or heteroaryl or substituted heteroaryl (each being optionally substituted);

$R_f$  is fluorine, a fluorinated derivative of any one of alkyl, substituted alkyl, heteroalkyl, substituted heteroalkyl, aryl, substituted aryl, or heteroaryl or substituted heteroaryl (each being optionally substituted) or a fluorinated oligomer or polymer; provided that  $R_f$  is not fluorine when  $R_f$  is bonded to nitrogen;

$W$  is  $-S-$  or is  $-NR^3-$  in which  $R^3$  is hydrogen, alkyl, substituted alkyl, heteroalkyl, substituted heteroalkyl, aryl, substituted aryl, or heteroaryl or substituted heteroaryl (each being optionally substituted);

$X$  is a linking group;

$L$  is absent or a di-, tri- or tetra-valent linking chain;

Y is a reactive functional group;

Z is -O- or -S-, or is  $-\text{CR}^4_2-$  or  $-\text{NR}^4-$  in which each  $\text{R}^4$  is independently hydrogen, alkyl, substituted alkyl, heteroalkyl, substituted heteroalkyl, aryl, substituted aryl, or heteroaryl or substituted heteroaryl (each being optionally substituted);

r is 1-3;

p is 1-5;

$\text{m}^1$ ,  $\text{n}^1$  and  $\text{q}^1$  are independently integers from 0-5, and  $\text{m}^1+\text{n}^1+\text{q}^1 \leq 5$ ;

$\text{m}^2$ ,  $\text{n}^2$ , and  $\text{q}^2$  are independently integers from 0-7 and  $\text{m}^2+\text{n}^2+\text{q}^2 \leq 7$ ;

$\text{m}^3$ ,  $\text{n}^3$ , and  $\text{q}^3$  are independently integers from 0-4, and  $\text{m}^3+\text{n}^3+\text{q}^3 = 4$ ;

$\text{m}^4$ ,  $\text{n}^4$ , and  $\text{q}^4$  are independently integers from 0-5, and  $\text{m}^4+\text{n}^4+\text{q}^4 \leq 5$ ;

$\text{m}^5$ ,  $\text{n}^5$ , and  $\text{q}^5$  are independently integers from 0-9, and  $\text{m}^5+\text{n}^5+\text{q}^5 \leq 9$ ;

$\text{m}^6$ ,  $\text{n}^6$ , and  $\text{q}^6$  are independently integers from 0-3, and  $\text{m}^6+\text{n}^6+\text{q}^6 \leq 3$ ;

$\text{m}^7$ ,  $\text{n}^7$ , and  $\text{q}^7$  are independently integers from 0-6, and  $\text{m}^7+\text{n}^7+\text{q}^7 \leq 6$ ;

the ring B is a saturated or unsaturated (but not aromatically unsaturated) monocyclic or fused bi- or tricyclic ring having 4-13 ring atoms, optionally comprising one or two ring heteroatoms selected from the group consisting of O, S and NR\* wherein R\* is hydrogen or an alkyl of 1-12 carbon atoms (where R\* is as defined earlier), such that structure A-2 is an optionally substituted pyrrolidinium, piperidinium or morpholinium salt provided that the ring B is not an aromatically unsaturated ring; and

the ring C is an aromatic monocyclic or fused bi- or tricyclic ring having 4-12 ring atoms, optionally comprising 1-4 ring heteroatoms selected from the group consisting of O, S and NR\* wherein R\* is hydrogen or an alkyl of 1-12 carbon atoms (where R\* is as defined earlier), such that structure A-12 is an optionally substituted quinolizinium salt, provided that the fluorinated quaternary nitrogen salt comprises at least 10% by weight of fluorine.

4. (currently amended) The method of Claim 3 wherein said counterion is an inorganic anion, an optionally fluorinated alkyl-, heteroalkyl-, aryl-, and or heteroaryl-carboxylate and or -sulfonate anion, a  $\text{R}_f$ -substituted-carboxylate and or -sulfonate anions anion (wherein  $\text{R}_f$  is as defined above) or an anion of optionally fluorinated

di(alkylsulfonyl)imide.

5. (currently amended) The method of Claim 4 wherein said inorganic anion is  $F^-$ ,  $Cl^-$ ,  $Br^-$ ,  $I^-$ ,  $NO_3^-$ ,  $NO_2^-$ ,  $MnO_4^-$ ,  $PF_6^-$ ,  $AsF_6^-$  and  $SbF_6^-$  or a borate ion (such as tetrafluoroborate or tetra-phenyl borate wherein phenyl is optionally substituted with fluorine, an alkyl or fluoroalkyl).

6. (original) The method of Claim 4 wherein said optionally fluorinated alkylcarboxylate anion is  $C_aH_bF_{(2a+1-b)}CO_2^-$  wherein a is 1-30 and b is determined based on the fluorine content.

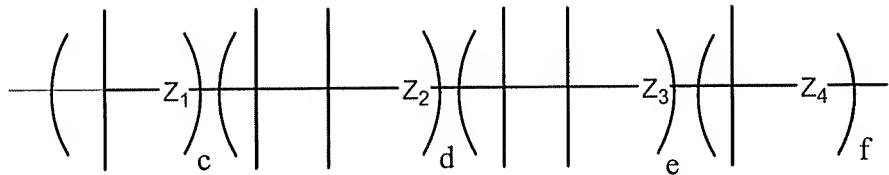
7. (original) The method of Claim 4 wherein said optionally fluorinated alkylsulfonate anion is  $C_aH_bF_{(2a+1-b)}SO_3^-$  wherein a is 1-30 and b is determined based on the fluorine content.

8. (original) The method of Claim 4 wherein said optionally fluorinated arylcarboxylate or -sulfonate anion is  $C_aH_bF_{(2a-7-b)}CO_2^-$  or  $C_aH_bF_{(2a-7-b)}SO_3^-$  wherein a is 6-30 and b is determined based on the fluorine content.

9. (original) The method of Claim 4 wherein said optionally fluorinated arylcarboxylate or -sulfonate anion is  $C_aH_bF_{(2a-13-b)}CO_2^-$  or  $C_aH_bF_{(2a-13-b)}SO_3^-$  wherein a is 10-30 and b is determined based on the fluorine content.

10. (original) The method of Claim 4 wherein said anion of optionally fluorinated di(alkylsulfonyl)imide is  $[C_aH_bF_{(2a+1-b)}SO_2]_2N^-$  wherein a is 1-30 and b is determined based on the fluorine content.

11. (currently amended) The method of Claim 4 wherein the  $R_f$  in the  $R_f$ -substituted-carboxylate or -sulfonate anion is represented by the following formula:



(A)

wherein:

the undesignated open positions (not designated) may be substituted are independently substituted by hydrogen, halogen-(especially fluorine), alkyl, aryl, alkylaryl, arylalkyl, fluoroalkyl, fluoroaryl, fluoroalkylaryl, alkylfluoroaryl, fluoroarylalkyl, arylfluoroalkyl,  $-OR^5$ ,  $-OC(O)R^6$ ,  $-C(O)OR^5$ ,  $-C(O)NR^5R^6$  (wherein  $R^5$  and  $R^6$  are independently hydrogen, halogen (especially fluorine), alkyl, aryl, alkylaryl, arylalkyl, fluoroalkyl, fluoroaryl, fluoroalkylaryl, alkylfluoroaryl, fluoroarylalkyl, arylfluoroalkyl or a fluorinated polyether) and or a substituted derivatives derivative thereof, wherein  $R^5$  and  $R^6$  are independently hydrogen, halogen, alkyl, aryl, alkylaryl, arylalkyl, fluoroalkyl, fluoroaryl, fluoroalkylaryl, alkylfluoroaryl, fluoroarylalkyl, arylfluoroalkyl or a fluorinated polyether and substituted derivatives thereof;

c, d, e and f may be independently 0-20; and

$Z_1$ ,  $Z_2$ ,  $Z_3$  and  $Z_4$  are independently oxygen or absent.

12. (original) The method of Claim 11 wherein said open positions are independently substituted fluorine or a fluorinated alkyl.

13. (original) The method of Claim 12 wherein said fluorinated alkyl is a fluorinated methyl.

14. (currently amended) The method of Claim 11 wherein said  $R_f$ - substituted carboxylates and or -sulfonates are  $F(C_3F_6O)_dCF(CF_3)CO_2^-$ ,  $F(C_3F_6O)_dCF_2CF_2CO_2^-$ ,  $CF_3O(C_2F_4O)_dCF_2CO_2^-$ ,  $F(C_2F_4O)_dCF_2CO_2^-$ ,  $F(C_3F_6O)_dCF(CF_3)SO_3^-$ ,  $F(C_3F_6O)_dCF_2CF_2SO_3^-$ ,  $CF_3O(C_2F_4O)_dCF_2SO_3^-$  or  $F(C_2F_4O)_dCF_2SO_3^-$  wherein d is 1-20.

15. (currently amended) The method of Claim 3 wherein X is alkylene, heteroalkylene, arylene, heteroarylene, oxyalkylene, oxyarylene, -(OCHR<sup>7</sup>CHR<sup>8</sup>)<sub>g</sub>-, -(CHR<sup>7</sup>CHR<sup>8</sup>O)<sub>g</sub>-, -CO-, -C(O)O-, -OC(O)-, -C(O)NR<sup>7</sup>-, -C(O)N<, -C(O)NH-, -NR<sup>7</sup>-, -N=, -NR<sup>7</sup>C(O)- in which R<sup>7</sup> and R<sup>8</sup> are independently hydrogen, alkyl, substituted alkyl, heteroalkyl, substituted heteroalkyl, aryl, substituted aryl, or heteroaryl or substituted heteroaryl, (each being optionally substituted) and g is 1-300.

16. (original) The method of Claim 3 wherein L is absent or a linking chain comprising one or more of the following moieties, connected together but not in any particular order: alkylene, heteroalkylene, arylene, heteroarylene, polyether, fluoropolyether or a linking moiety.

17. (currently amended) The method of Claim 3 wherein L is a linking chain comprising one or more of the following moieties, connected together but not in any particular order: alkylene, heteroalkylene, arylene, heteroarylene, polyether, fluoropolyether, —O—, —HN—, >N—, —S—, —CO—, —C(O)O—, —O(O)C—, —NHC(O)—, >NC(O)—, —NHC(O)O—, —OC(O)NH—, —C(O)NH—, —C(S)NH—, —NHC(O)NH—, —NHC(S)NH—, —SC(O)NH— and or —NHC(O)S—.

18. (original) The method of Claim 3 wherein Y is HO—, HS—, H<sub>2</sub>N—, NCO—, NCS—, HO(O)C—, epoxy, aziridinyl, carbodiimide, a short chain alkoxy silyl, a carboxylic acid derivative, chloroformate, vinyl or other functional groups capable of undergoing polymerization or crosslinking.

19. (original) The method of Claim 18 wherein said vinyl is -CH=CH<sub>2</sub>, -OCH=CH<sub>2</sub>, -OCOCH=CH<sub>2</sub>, -OCOC(CH<sub>3</sub>)=CH<sub>2</sub>, -OOCCH=CHCOOH or -(C<sub>6</sub>H<sub>4</sub>)-CH=CH<sub>2</sub>.

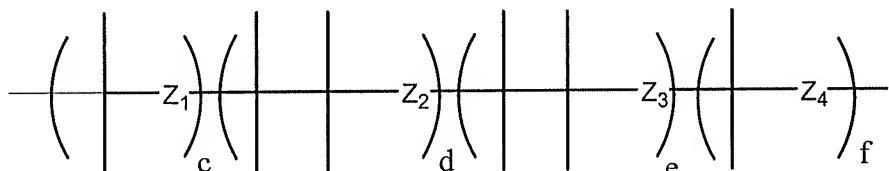
20. (original) The method of Claim 3 wherein said fluorinated quaternary nitrogen salts are represented by P-1 and A-1.

21. (currently amended) The method of Claim 3 wherein said counterion,  $A^-$ , is an optionally fluorinated alkyl- or aryl-carboxylate and or -sulfonate anion or a  $R_f$ -substituted-carboxylate or -sulfonate anion.

22. (original) The method of Claim 3 wherein  $m^1-m^7$  is 1 and p and r are independently 1 or 2.

23. (original) The method of Claim 3 wherein R is an alkyl.

24. (currently amended) The method of Claim 3 wherein  $R_f$  is preferably a fluorinated alkyl or a fluorinated oligomer or polymer of the following formula:



(A)

wherein:

the undesignated open positions (not designated) may be substituted are independently substituted by hydrogen, halogen-(especially fluorine), alkyl, aryl, alkylaryl, arylalkyl, fluoroalkyl, fluoroaryl, fluoroalkylaryl, alkylfluoroaryl, fluoroarylalkyl, arylfluoroalkyl,  $-OR^5$ ,  $-OC(O)R^6$ ,  $-C(O)OR^5$ ,  $-C(O)NR^5R^6$  (wherein  $R^5$  and  $R^6$  are independently hydrogen, halogen (especially fluorine), alkyl, aryl, alkylaryl, arylalkyl, fluoroalkyl, fluoroaryl, fluoroalkylaryl, alkylfluoroaryl, fluoroarylalkyl, arylfluoroalkyl or a fluorinated polyether) and or a substituted derivatives derivative thereof, wherein  $R^5$  and  $R^6$  are independently hydrogen, halogen, alkyl, aryl, alkylaryl, arylalkyl, fluoroalkyl, fluoroaryl, fluoroalkylaryl, alkylfluoroaryl, fluoroarylalkyl, arylfluoroalkyl or a fluorinated polyether and substituted derivatives thereof;

c, d, e and f may be independently 0-20; and

$Z_1$ ,  $Z_2$ ,  $Z_3$  and  $Z_4$  are independently oxygen or absent.

25. (original) The method of Claim 3 wherein X is an alkylene chain and L is absent.

26. (original) The method of Claim 25 wherein Y is preferably HO— or H<sub>2</sub>N—.

27. (original) The method of Claim 3 wherein X is —C(O)N< or —C(O)NH— and L is an alkylene chain.

28. (original) The method of Claim 27 wherein Y is HO— or H<sub>2</sub>N—.

29. (original) The method of Claim 3 wherein X is an alkylene chain, L is a linking chain comprising one or more of the following, connected together but not in any particular order: alkylene(s), >N-, -O-, -OC(O)NH-, -NHC(O)-, -(O)CNH-, -NHC(O)NH-, polyether or fluoropolyether and Y is HO—, H<sub>2</sub>N— or —OCOC(CH<sub>3</sub>)=CH<sub>2</sub>.

30. (currently amended) The method of Claim 29 wherein L is a linking chain comprising one or more of the following, connected together but not in any particular order: alkylene(s), -OC(O)NH-, -NHC(O)NH- and or polyether and Y is -NH<sub>2</sub>.

31. (currently amended) The method of Claim 29 wherein L is a linking chain comprising one or more of the following, connected together but not in any particular order: alkylene(s), >N-, -OC(O)NH- and or -NHC(O)NH- and Y is -NH<sub>2</sub>.

32. (currently amended) The method of Claim 29 wherein L is a linking chain comprising one or more of the following, connected together but not in any particular order: alkylene(s) and or -OC(O)NH- and Y is —OCOC(CH<sub>3</sub>)=CH<sub>2</sub>.

33. (currently amended) The method of Claim 29 wherein L is a linking chain comprising one or more of the following, connected together but not in any particular order: alkylene(s), >N-, -NHC(O)-, -C(O)NH- and or fluoropolyether and Y is -NH<sub>2</sub>.

34. (original) The method of Claim 3 wherein X is  $-C(O)N<$  or  $-C(O)NH-$ , L is a linking chain comprising one or more of the following, connected together but not in any particular order: alkylene(s),  $>N-$ ,  $-O-$ ,  $-OC(O)NH-$ ,  $-NHC(O)-$ ,  $-(O)CNH-$ ,  $-NHC(O)NH-$ , polyether or fluoropolyether and Y is  $HO-$ ,  $H_2N-$  or  $-OCOC(CH_3)=CH_2$ .

35. (currently amended) The method of Claim 34 wherein L is a linking chain comprising one or more of the following, connected together but not in any particular order: alkylene(s),  $-OC(O)NH-$ ,  $-NHC(O)NH-$  and or polyether and Y is  $-NH_2$ .

36. (currently amended) The method of Claim 34 wherein L is a linking chain comprising one or more of the following, connected together but not in any particular order: alkylene(s),  $>N-$ ,  $-OC(O)NH-$  and or  $-NHC(O)NH-$  and Y is  $-NH_2$ .

37. (currently amended) The method of Claim 34 wherein L is a linking chain comprising one or more of the following, connected together but not in any particular order: alkylene(s) and or  $-OC(O)NH-$  and Y is  $-OCOC(CH_3)=CH_2$ .

38. (currently amended) A process for the preparation of electrophoretic microparticles, which process comprises:

- (a) preparing a precursor/internal phase ~~solution~~ comprising a polymer precursor ("precursor/internal phase" or phase "I");
- (b) emulsifying the precursor/internal phase into a continuous phase ~~comprising~~ a fluorinated solvent or solvent mixture ("continuous phase" or phase "F") to form an emulsion; and
- (c) forming electrophoretic microparticles by hardening the emulsion, in which a fluorinated quaternary nitrogen salt is present in the precursor/internal phase, the continuous phase or both the precursor/internal phase and the continuous phase phase "I", phase "F" or both phases "I" and "F".

39. (original) The process of Claim 38 further comprising dispersing a pigment, in the form of particles, into the precursor/internal phase.

40. (original) The process of Claim 38 wherein said fluorinated quaternary nitrogen salt is a fluorinated pyridinium, quinolinium, ammonium, acridinium, azolium salt or a fused ring derivative thereof.

41. (original) The process of Claim 38 wherein said fluorinated quaternary nitrogen salt is present in the amount of about 0.1% to about 20% by weight, based on the total weight of the electrophoretic microparticles.

42. (original) The process of Claim 38 wherein said fluorinated quaternary nitrogen salt is present in the amount of about 0.2% to about 10% by weight, based on the total weight of the electrophoretic microparticles.

43. (original) The process of Claim 38 further comprising adding a protective colloid in the continuous phase.

44. (original) The process of Claim 38 further comprising adding a second charge controlling agent soluble or dispersible in the continuous phase.

45. (currently amended) The process of Claim 38 further comprising adding a second charge controlling agent in the precursor/internal phase ~~or phase “P”~~.

46. (currently amended) The process of Claim 38 further comprising adding a second monomer, chain extender or oligomer in the precursor/internal phase ~~or phase “P”~~.

47. (original) The process of Claim 38 wherein step (b) is a direct or inverse emulsification process.

48. (original) The process of Claim 38 wherein said precursor/internal phase further comprises a fugitive diluent.

49. (original) The process of Claim 48 wherein said fugitive solvent is a solvent having a boiling point lower than 160°C.

50. (currently amended) The process of Claim 49 wherein said fugitive solvent is selected from the group consisting of acetone, ether, methyl ethyl ketone (MEK), methyl propyl ketone, methyl butyl ketone, cyclohexanone, ethyl acetate, propyl acetate, methylene chloride, tetrahydrofuran, toluene and xylene.

51. (original) An electrophoretic dispersion which comprises electrophoretic microparticles comprising a fluorinated quaternary nitrogen salt.

52. (original) The electrophoretic dispersion of Claim 51 wherein said fluorinated quaternary nitrogen salt is a fluorinated pyridinium, quinolinium, ammonium, acridinium, azolium or a fused ring derivative thereof.

53. (original) An electrophoretic display comprising:

- (a) a top layer and a bottom layer, at least one of which is transparent,
- (b) an array of cells sandwiched between the two layers and display cells which are filled with an electrophoretic dispersion comprising electrophoretic microparticles which comprises a fluorinated quaternary nitrogen salt.

54. (original) The electrophoretic display of Claim 53 wherein said electrophoretic microparticles are pigment-containing microparticles.

55. (original) The electrophoretic display of Claim 53 wherein said fluorinated quaternary nitrogen salt is a fluorinated pyridinium, quinolinium, ammonium, acridinium,

azolium or a fused ring derivative thereof.

56. (original) The electrophoretic display of Claim 53 wherein said cells are prepared by the microcup technology.

57. (original) The electrophoretic display of Claim 53 wherein said cells are prepared by the microprism or microgroove technology.

58. (original) The electrophoretic display of Claim 53 wherein said cells are prepared by the encapsulation technology.

59. (original) The electrophoretic display of Claim 53 which is driven by the traditional up/down switching mode, the in-plane switching mode, the total internal reflection switching mode or the dual switching mode.

60-61. (cancelled)